



# Verified Capability Report

"Quality", "Health & Safety",
"Environment"
and
"Competence & Training"

Company: Altena Group B.V.

FPAL Supplier No: 10049434

Visit Location: Waalwijk

Verification Date: 22 May 2019

Site Contact: Guus Euwen

Report Issued: 30 May 2019

Assessor: Herman Beltman

#### FPAL VERIFY REPORT GUIDANCE AND CONDITIONS

#### **General Information**

This report reflects the detailed findings and scoring from the FPAL Verify process which supports the FPAL Advanced Registration scheme for elements relating to the management of "Quality", "Health & Safety", "Environment" and "Competence & Training".

The process involves a verified assessment of the supplier's Advanced Registration Questionnaire (ARQ) submission for the appropriate elements following a site visit to their premises to validate the application and implementation of the systems being described. The visit will also incorporate the collection and verification of information additional to the initial ARQ submission. The scoring scheme is intended to be transparent to both the supplier and any potential purchaser, and the supplier will be kept appraised of the scores achieved during the verification visit as well as being given an indication of potential areas of improvement. The report has an Executive Summary that contains the overall assessment together with highlight comments on each section.

The visit's scores for "Health & Safety", "Environment" and "Competence & Training" are used to update the supplier's online Advanced Registration Profile which will then carry the Verify indicator flag.

#### **Scoring Guide**

Within the Executive Summary, each element is given a percentage score which combined and weighted to provide the overall equivalent ARQ score.

Responses to questions may be assessed and scored using three methods, as indicated by the "Range" column:

**Y/N**: This is applied where clear, factual responses can be made. Y (Yes) is confirmation that the activity is actually done, based on the evidence on the day of the assessment; N (No) means that the activity is not done, or that insufficient evidence is available to verify implementation. It should not be assumed that "Y" represents 'good' practice and "N" bad practice; also, some questions may not be applicable.

**0/1**: These are similar to the above, in that a 1 indicates a positive response and 0 a negative response; unlike the basic Y/N response, they have a direct impact on the supplier's score.

**0/n**: Where n is a number >1 that reflects the significance of the question; these questions allow a degree of compliance to be assessed by FPAL. For the larger scoring questions, maximum marks are reserved for class leading responses - for example, a score of 2/4 should be read as adequate, 3/4 as good and 4/4 as excellent (i.e. there is nothing more that could be done).

#### Supplier Acceptance

FPAL undertakes the verification process in a consultative manner where the FPAL assessor(s) works with the Supplier to accurately reflect the status of their Quality, Health & Safety, Environmental and Competence & Training systems. A key part of this process includes the acceptance of the report findings prior to it being issued to the supplier or a sponsoring purchaser.

#### Report Validity

This report has a validity period of up to two years from the date of the site visit, after which time access to the report through the online system will be removed. After this time, or at any intervening period, the supplier (or a sponsoring purchaser) may request a Verify re-assessment.

#### **Indemnity and Exclusion**

Both Purchasers and Suppliers agree to use the FPAL Verify service and make use of the resultant information entirely at their own risk, and subject to the FPAL Service Level Agreement.

#### REPORT SUMMARY

Supplier: Altena Group B.V.

**FPAL No:** 10049434

Site: Waalwijk
Contact: Guus Euwen
Date: 22 May 2019

Assessor: Herman Beltman

#### **Overall Assessment Comments**

**General:** The audit was focussed on Altena Cleaning B.V. in Waalwijk which is part of the Altena Group of companies specialising in the emptying, cleaning and gas free delivery of petrochemical process equipment and plants. Altena applies a "Cleaning without loss of containment" method which is an emission-free alternative to industrial cleaning. The Altena Group is aware of it's Environmental responsibility and have adopted Corporate Social Responsibility principles (MVO/FIRA) and committed to reduction of the CO2 Footprint.

**Quality:** The Directors / Owners of the Altena Group and hence Altena Cleaning B.V. are very much involved in the Customer relations and determination of the Customer's requirements. Quality control is arranged through project plans which include detailed work instructions to take (cleaning) chemical and process samples which are analysed in the Altena Cleaning mobile laboratory.

**Health & Safety:** The Altena Group Risk Assessment processes are robust based on the generic RI&E covering all the work activities of the Waalwijk location premisies and the Functional RI&E for the work activities on (client) work locations. For the specific Project work activities TRA's are prepared and generally controlled under the (client) PTW system of the specific work location.

**Environment:** The Environmental Aspects Register covers all the activities and environmental risks. Opportunities are identified to realise environmental impact reductions. The "No Entry" method (no requirement to open process equipment, vessels or piping pipelines) is an example of such an opportunity and prevents emissions to atmosphere.

**Competence & Training:** The Competence and Training processes are managed using the "AFAS" HRM software system. The stringent BRL-100 and other standard requirements are embedded in the competence and training matrix and embedded in the Job Descriptions covering not only educational and training but also organisational and functional competence aspects.

#### **Audit Type**

2 day Verify audit

#### **QUALITY**

#### **Scores**

#### 0.1 Leadership and Commitment

87%

The Altena Group Senior Managers and Directors/Owners commitment towards sound QHSE management is evident in the organisation. There is a comprehensive documented QHSE and business budget / improvement plan to achieve the objectives in place, covering all the divisions including Altena Cleaning B.V.

#### 0.2 Policy Documentation and Availability

93%

The integrated Altena Group QHSE Policy, the "Intentieverklaring Kwaliteit, Arbo en Milieu" is comprehensive and is effectively communicated to all staff and other (external) stakeholders.

## 0.3 Organisation, Responsibilities, Resources, Standards and Documentation

84%

The Altena Group has recently undergone an organisational restructuring where roles and responsibilities have been redefined. Staff have been suitably trained in all aspects of QHSE management. The assessment of suppliers and contractors are controlled by the "selectie en beoordeling van leveranciers" procedure where the suppliers are evaluated and categorised. The QHSE standards are identified as part of the preparation of the Project QHSE Plans.

#### 0.4 Customer Focus and Operational Controls

80%

The Directors / Owners of the Altena Group and hence Altena Cleaning B.V. are very much involved in the Customer relations processes. Through clarification meetings, the exact customer's requirements are verified and where appropriate improvement proposals provided. Design of process equipment interfaces and tie-ins are carried out including HAZOP's.

#### 0.5 System, Quality Control, Process and Procedures

80%

The integrated QHSE management system quality control is fully geared to monitor the quality of the chemical cleaning aspects by taking regular process and chemical samples and analysing this in the mobile laboratory units which are located on the Customer sites.

## 0.6 Performance Monitoring, Actions, Management Review and Improvements

78%

The comprehensive Risk Register which is reviewed at regular intervals during the Management Team meetings and the Management Review include KPI's related to Stakeholders / Client management and other QHSE and Business Performance KPI's.

#### 0.7 Auditing and Review

90%

The QHSE management system is regularly reviewed in accordance with the Internal Audit schedule and ensures that all processes are audited within 3 years. If there are weaknesses identified the frequency of review and audit maybe increased to ensure timely implementation of remedial actions.

#### 0.8 Certification

80%

The Altena Group and Altena Cleaning B.V.QHSE management system are certified to ISO9001:2015.

#### **Equivalent Advanced Registration Questionnaire Score**

8.3

#### **HEALTH AND SAFETY**

#### **Scores**

#### 8.1 Leadership and Commitment

87%

The Altena Group Senior Managers and Directors/Owners commitment towards sound QHSE management is evident in the organisation. There is a comprehensive documented QHSE and business budget / improvement plan to achieve the objectives in place, covering all the divisions including Altena Cleaning B.V.

#### 8.2 Policy Documentation and Availability

93%

The integrated Altena Group QHSE Policy, the "Intentieverklaring Kwaliteit, Arbo en Milieu" is comprehensive and well communicated to all staff and other (external) stakeholders.

## 8.3 Organisation, Responsibilities, Resources, Standards and Documentation

89%

The Altena Group has recently undergone an organisational restructuring where roles and responsibilities have been redefined. Staff have been suitably trained in all aspects of QHSE management. The assessment of suppliers and contractors are controlled by the "selectie en beoordeling van leveranciers" procedure where the suppliers are evaluated and categorised. The QHSE standards are identified as part of the preparation of the Project QHSE Plans.

#### 8.4 Hazards and Effects Management

86%

The Altena Group Risk Assessment processes are robust based on the generic RI&E covering all the work activities of the Waalwijk location premises and the Functional RI&E for the work activities on (client) work locations. For the specific Project work activities TRA's are prepared and generally controlled under the (client) PTW system of the specific work location. The Arbo dienst carries out regular preventive health monitoring surveys (PMO). Appropriate PPE are issued and timely replaced to all staff. There is a comprehensive Drugs and Alcohol Policy in place covering prescribed drugs as well as the test procedures.

#### 8.5 Planning and Procedures

90%

The Integrated QHSE management system is well documented and there are regular procedure reviews carried out in conjunction with the internal audit schedule. The maintenance and inspection of the equipment is well managed using the "Gereedschapbeheer.nl ' webtool where barcoding and smartphones are used for easy access and application.

#### 8.6 Implementation and Performance Monitoring

72%

QHSE tours are regularly conducted, once per month by Managers and inspections once every quarter. The "MORE App "is used which incorporates a checklist and generates reports as well as follow up of actions. The More App is also used to report near-miss and other incidents and observations which are raised during the "OOG" rondes, an equivalent to Stop programs. Actions are registered in the KAM actielijst (QHSE action list) and reviewed during the monthly KAM Management Team review meetings. Incidents are investigated using the Fine & Kinney or Tripod methods.

#### 8.7 Auditing and Review

90%

The QHSE management system is regularly reviewed in accordance with the Internal Audit schedule and ensures that all processes are audited within 3 years. If there are weaknesses identified the frequency of review and audit maybe increased to ensure timely implementation of remedial actions.

#### 8.8 Certification

80%

The Altena Group QHSE management system is certified to the highest VCA level "Petrochemie".

#### **Equivalent Advanced Registration Questionnaire Score**

8.4

#### **ENVIRONMENT**

#### **Scores**

#### 9.1 Leadership and Commitment

87%

The Altena Group Senior Managers and Directors/Owners commitment towards sound QHSE management is evident in the organisation. There is a comprehensive documented QHSE and business budget / improvement plan to achieve the objectives in place, covering all the divisions including Altena Cleaning B.V.

#### 9.2 Policy Documentation and Availability

93%

The integrated Altena Group QHSE Policy, the "Intentieverklaring Kwaliteit, Arbo en Milieu" is comprehensive and well communicated to all staff and other (external) stakeholders.

## 9.3 Organisation, Responsibilities, Resources, Standards and Documentation

89%

The Altena Group has recently undergone an organisational restructuring where roles and responsibilities have been redefined. Staff have been suitably trained in all aspects of QHSE management. The assessment of suppliers and contractors are controlled by the "selectie en beoordeling van leveranciers" procedure where the suppliers are evaluated and categorised. The QHSE standards are identified as part of the preparation of the Project QHSE Plans.

#### 9.4 Hazards and Effects Management

89%

The Altena Group Environmental Aspects Register (Milieu Aspecten Register) covers all the activities and environmental risks where all risks with a score of 12 or higher are identified as Significant. The opportunities are identified to realise environmental impact reductions. Waste management is well organised where for example the "No Entry" method (no requirement to open process equipment, vessels or piping pipelines) prevents emissions to atmosphere. The applicable environmental legislative requirements are well defined.

#### 9.5 Planning and Procedures

100%

The Integrated QHSE management system is well documented and there are regular procedure reviews carried out in conjunction with the internal audit schedule. The emergency response plans are prepared together with the client and include the specific identified environmental aspects such as chemical spills and emissions to the air.

#### 9.6 Implementation and Performance Monitoring

75%

QHSE tours are regularly conducted, once per month by Managers and inspections once every quarter. The "MORE App "is used which incorporates a checklist and generates reports as well as follow up of actions. The More App is also used to report near-miss and other incidents and observations which are raised during the "OOG" rondes, an equivalent to Stop programs. Actions are registered in the KAM actielijst ( QHSE action list) and reviewed during the monthly KAM Management Team review meetings. Incidents are investigated using the Fine & Kinney or Tripod methods.

#### 9.7 Auditing and Review

73%

The QHSE management system is regularly reviewed in accordance with the Internal Audit schedule and ensures that all processes are audited within 3 years. If there are weaknesses identified the frequency of review and audit maybe increased to ensure timely implementation of remedial actions.

#### 9.8 Certification

80%

The Altena Group QHSE management system is certified to ISO-14001:2015. Also The Altena Group has adopted Corporate Social Responsibility principles ( MVO/FIRA) and committed to reduction of CO2, the CO2 Footprint.

#### **Equivalent Advanced Registration Questionnaire Score**

8.6

#### **COMPETENCE AND TRAINING**

Scores

#### 10.1 Competence Assurance Processes

93%

The Competence and Training processes are managed using the "AFAS" HRM software system. The stringent BRL-100 and other standard requirements are embedded in the competence and training requirements. DNV-GL carries out the external verification and certification.

#### 10.2 Competence Application

87%

The Altena Group has well established Job Descriptions covering not only educational and training but also organisational and functional competence aspects. The "AFAS" system is used to keep all the training and competence records.

#### 10.3 Staff Selection

93%

The Altena Group uses its own recruitment search in conjunction with Employment Agencies and a process of selection interviews by HR and the Line Managers. The competence and training requirements are based on the established Job Descriptions and the Competence and Training Matrix.

#### 10.4 Training Needs

93%

There is a robust training needs identification and planning process in place to ensure that staff are and remain competent. Records are well maintained.

#### 10.5 Induction Provided for New Recruits

100%

There is a comprehensive Induction "Intake" program in place covering all the elements of the "Personeelshandboek". The QHSE Managers / Co-Owners interview new staff after 3 months to ensure that the new employee has a good understanding of the Company's Policy and other Business and QHSE requirements.

#### 10.6 Encouragement of Staff Development

80%

The Altena Group is a relatively small organisation where Competence and Training is important as well as providing further personal development when there are opportunities. In such cases a "POP" (Personal Development Plan) is prepared and the identified course or study is arranged. The POP is part of the appraisal process to identify opportunities and monitor progress.

#### 10.7 Effectiveness of Competence and Training Systems

80%

The Company's performance is closely monitored mainly through Customer's feedback and monitoring Customer's complaints. The FPAL Feedback tool is used but the Customers response rates are disappointing.

#### 10.8 Communication of Business Goals

84%

The Altena Group communicates it's Company's Vision, Mission, Values, Policies and standards through the Induction, the internal training program as well as sharing news on "Insite" /Sharepoint. Also the regular team meetings as well the year end "Get together " event staff are appraised on the Company's Performance and Business / QHSE Goals.

#### 10.9 - Brought Forward and Certification Scores

75%

10.12 The ISO-9001:2015, ISO14001:2015, VCA-P and the BRL-100 standards competence requirements ensure that an adequate competence management system is in place.

#### **Equivalent Advanced Registration Questionnaire Score**

8.7

#### **Supplier Acceptance Comments**

Accepted without comments

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## **QUALITY**

		Range	Score
0.1	Leadership and Commitment	15	13
(a)	Top managers are personally involved in quality management:	0/4	3
	Setting objectives?	Y/N	Υ
	Setting targets?	Y/N	Υ
	Actively monitor progress towards targets?	Y/N	Υ
	Place quality values in relation to other business values?	Y/N	Υ
(b)	Top managers promote a positive quality culture:	0/3	3
	Accountability acknowledged?	Y/N	Υ
	Responsibilities defined for senior management?	Y/N	Υ
	Responsibilities defined for other management?	Y/N	Υ
	Responsibilities defined for other supervision?	Y/N	Υ
	Responsibilities defined for other staff?	Y/N	Υ
(c)	Top management communication of quality:	0/3	3
	Company values?	Y/N	Υ
	Objectives and targets?	Y/N	Υ
	Quality performance?	Y/N	Υ
(d)	Quality improvement plan to achieve quality objectives:	0/5	4
. ,	Plan established?	Y/N	Υ
	Plan published?	Y/N	Υ
	Priorities set?	Y/N	Υ
	Responsibilities identified?	Y/N	Υ
	Performance indicators identified?	Y/N	Υ
	Progress measured against plan?	Y/N	Υ
	Progress communicated throughout company?	Y/N	Υ
	Progress on target?	Y/N	Υ

#### Comments for this section:

The Altena Group Senior Managers and Directors/Owners commitment towards sound QHSE management is evident in the organisation. There is a comprehensive documented QHSE and business budget / improvement plan to achieve the objectives in place, covering all the divisions including Altena Cleaning B.V.

		Range	Score
0.2	Policy Documentation and Availability	15	14
0.2.1	Quality Policy Documentation	10	9
(a)	Policy documentation:	0/4	3
	Does the company have their quality policy documented?	Y/N	Υ
	Does it set the company values and direction regarding quality?	Y/N	Υ
	Does it set quality within the overall business context?	Y/N	Υ
	Does it commit to continual improvement?	Y/N	Υ
	Does it outline the basis for effective communication?	Y/N	Υ
	Does it seek the involvement of employees?	Y/N	Υ
	Does it say how and by whom its operation will be monitored?	Y/N	Υ
	Does it commit adequate financial and physical resources?	Y/N	Y
	Does it state the period for policy review?	Y/N	Υ
	Does it have an appropriate signatory and date?	Y/N	Υ
(b)	Quality responsibility:	0/2	2
	Is overall quality accountability identified?	Y/N	Υ
	Is this documented?	Y/N	Υ
	Is this at an appropriate level (state name and position below)?	Y/N	Υ
	Guus Euwen, QHSE Manager and Co-Owner.		
(0)	Who is responsible for monitoring implementation of the quality policy?		
(0)	Astrid Kooij, QHSE Advisor and Internal Auditor.	0/1	1
	•	0/1	ı
	Who is responsible for implementation on work sites?	1 0/0	
	Project Managers, Supervisors and Foremen.	0/2	2
(d)	Compatibility of client/supplier quality policies:	0/1	1
0.2.2	Availability of Policy Statements to Employees and Interested Parties	5	5
(0)	Communication of policy:	0/3	3
(6)	Communication of policy: Issue of policy document to all employees?	0/3 Y/N	Y
	Notice boards?	Y/N	Y
	Training?	Y/N	Y
	Intranet?	Y/N	Y
	Other:	Y/N	Y
	Altena Group website, available to the public and other interested	] 1/19	ı
	stakeholders.		

		Range	Score
(f)	Communication of policy changes:	0/2	2
·	Issue of new document?	Y/N	Υ
	Notice boards?	Y/N	Υ
	Toolbox talks?	Y/N	Υ
	Meetings?	Y/N	Υ
	Training?	Y/N	Υ
	Email?	Y/N	Υ
	Personal letters?	Y/N	N
	Other:	Y/N	N
	N/A.	'	
	Comments for this section:		
	The integrated Altena Group QHSE Policy, the "Intentieverklaring Kwaliteit,		
	Arbo en Milieu" is comprehensive and is effectively communicated to all staff		
	and other (external) stakeholders.		
03	Organisation, Responsibilities, Resources, Standards and		
0.0	Documentation	45	38
	Documentation		
0.3.1	Organisation - Commitment and Communication	5	5
0.0.1	organious or minument and communication		
(a)	Company structure:	0/1	1
(~)	Quality organisation chart?	Y/N	Y
	Clearly defined responsibilities?	Y/N	Y
	Clourly defined responsibilities.	.,	
(b)	Communication meetings:	0/3	3
( /	Regular meetings?	Y/N	Y
	Formal Quality Management representative in attendance?	Y/N	Y
	Meetings minuted?	Y/N	Y
	Actions followed through?	Y/N	Y
	Frequency of meetings:	1/1	'
	Weekly (client) work location meetings (standstills), Monthly "Toolbox Plus"		
	QHSE meetings with Foremen, Quarterly Management Team QHSE (KAM		
	MT) meetings.		
	ivit) meetings.		
(c)	Other consultation arrangements:	0/1	1
(0)	Newsletters?	Y/N	Y
	Conferences?	Y/N	-
			Y
	Competitions?	Y/N	N
	Intranet?	Y/N	Y
	Suggestion scheme?	Y/N	Y
	Department meetings?	Y/N	Y
	Other:	Y/N	Υ
	"MORE"APP. A consultation/ communication and reporting tool which		
	includes a "Registratie Ter Verbetering" (RTV) suggestions, near miss and		
	other incidents reporting forms, checklists, inspection lists, and more		

		Range	Score
0.3.2	Quality Competence	10	9
(d)	Formal competence scheme:	0/4	3
	Management and supervision?	0/1	1
	Technical / specialist skills staff?	0/1	1
	Administration / support staff?	0/1	1
	Contract / agency staff?	0/1	1
	Regular reviews? State review period.	0/2	2
	Through regularly held HR consultation meetings to review status of training	1	
	and the yearly appraisal system.		
	, , , , ,	j	
0.3.3	Managers and Supervisors Quality Training	5	4
0.0.0	g		
(e)	General management/supervisor quality training:	0/3	2
` ,	Certifying/Regulatory/Professional body training (e.g. BSI/CQI)?	Y/N	N
	Consultancy used?	Y/N	Υ
	Auditing training?	Y/N	Υ
	Internal quality awareness training?	Y/N	Υ
	Outline training given:		
	Company Induction and VCA VOL.	1	
	Extent of training:	0/2	2
	All managers?	Y/N	Y
	All supervisors?	Y/N	Y
	Site supervisors only?	Y/N	N
	Office only?	Y/N	N
	Other:	Y/N	N
	N/A.	1 '''	
		1	
0.3.4	New and Existing Staff Quality Training	5	4
<b>/f</b> \	Basic quality awareness:	0/2	2
(1)	Induction training?	0/2 Y/N	Y
	Job specific training?	Y/N	Y
	Refresher training?	Y/N	Y
	Maintained up to date?	Y/N	Υ
(a)	Quality Management System understanding:	0/3	2
(9)	Induction training?	0/3 Y/N	Y
	Refresher training?	Y/N	Y
	Verifying understanding?	Y/N	Y
	vernying understanding:	I/IN	ſ

	Range	Score
0.3.5 Specialised Quality Training	5	5
(h) Specific training related to product/service provision?	0/2	2
Outline training given:	0/2	
In accordance the specific function training requirements as defined in the		
training matrix.		
(i) Is there a Specialist Quality Advisor?	0/3	3
Detail their name and position:		
Astrid Kooij, QHSE Advisor and Internal Auditor.	ı	
Have they received suitable training?	Y/N	Υ
Outline training given:		
BsC Chemical Technology and Environmental Science, Hogere Veiligheidkunde (HVK). Radiation Protection level 5B. ISO-9001 Lead		
Auditor. ISO-9001:2015 Norm course.		
Responsibilities defined/documented?	Y/N	Υ
Does the Quality Representative report to top management?	Y/N	Y
2000 the quality representative report to top management.	.,	
0.3.6 Assessment of Suitability of Suppliers and Subcontractors	10	7
Are suppliers or subcontractors used?	Y/N	Υ
(j) Are there formal procedures for assessing suppliers' capability?	0/4	3
Do these utilise questionnaires?	Y/N	Y
Is performance history assessed?	Y/N	Y
Are references checked?	Y/N	Υ
Are formal and ongoing records of performance maintained?	Y/N	Υ
(k) Are subcontractor performance requirements clearly defined?	0/3	2
In the main contract?	Y/N	Y
In workpacks or equivalent technical instructions?	Y/N	Υ
Are regulatory requirements specified?	Y/N	Υ
Is performance against these standards monitored?	0/3	2
Is the subcontractor's understanding verified?	Y/N	Y
Are monitoring records maintained?	Y/N	Υ
0.3.7 Performance Standards	5	4
(I) Are quality performance standards clearly defined?	0/2	2
Are they appropriate?	0/2 Y/N	Y
Are they communicated to all staff?	Y/N	Y
Is staff understanding assured?	Y/N	Υ
Is performance verified?	Y/N	Υ
(m) Is there a clear process for producing and communicating standards?	0/1	0
If yes, outline the process:	5, 1	
QHSE standards are identified and communicated as part of preparing		
Project QHSE plans.		

(n)	Have regulatory requirements been clearly identified? Are regulatory changes identified? Is the effect of regulatory changes assessed? Is there an appropriate technical library?	Range 0/2 Y/N Y/N Y/N	Score 2 Y Y Y	
	Comments for this section:  The Altena Group has recently undergone an organisational restructuring where roles and responsibilities have been redefined. Staff have been suitably trained in all aspects of QHSE management. The assessment of suppliers and contractors are controlled by the "selectie en beoordeling van leveranciers" procedure where the suppliers are evaluated and categorised. The QHSE standards are identified as part of the preparation of the Project QHSE Plans.			
0.4	Customer Focus and Operational Controls	30	24	
0.4.1	Customer Focus	15	13	
(a)	Senior management involvement?	0/5	5	
	Outline approach for determining customer requirements:  The Directors / Owners of the Altena Group and hence Altena Cleaning B.V. are very much involved in the Customer relations and determination of the Customer's requirements. Through the established tendering and request for quotation processes and clarification meetings, the exact customer's requirements are verified and where appropriate improvement proposals provided. The detailed requirements are embedded in the project scope of work and QHSE plans.			
(b)	When tendering, customer requirements determined, including quality, delivery and post-delivery activities?  Requirements not stated by the customer but necessary for specified or	0/5	4	
	requirements not stated by the customer but necessary for specified of	3.Z/K.I	1 1/	

(c) Contracts/orders reviewed?

Records produced?

intended use identified?

Additional requirements considered?

Records to prove that contract/order requirements differing from those previously expressed are resolved?

Verification, validation, monitoring, inspection and testing considered?

Records retained to substantiate the contract review process and any actions arising from it?

Changes handled (documents updated/communicated)?

Statutory and regulatory requirements considered?

Y/N

Y/N

Y/N

Y/N

Y/N

0/5

Y/N

Y/N

Y/N

Υ

Υ

	Range	Score
0.4.2 Operational Controls	15	11
(d) <b>Design</b>	0/5	3
Are formal design activities involved?  If YES, outline the scope of design services and resources available:	Y/N	Υ
Detailed design aspects and related Risk Assessment such as HAZOP's of		
the interfaces and tie-ins of Altena's cleaning equipment and the Customer's Process equipment.		
Adequate design resources?	Y/N	Υ
Design and development inputs?	Y/N	Υ
Results of design and development:		
• reviews and any necessary actions?	Y/N	Υ
<ul> <li>verification and any necessary actions?</li> </ul>	Y/N	Υ
validation and any necessary actions?	Y/N	Υ
changes and any necessary actions?	Y/N	Y
(e) Scope of Provision	10	8
Outline scope of provision (products/services):	•	
Cleaning and de-contamination of industrial installations, as well as the		
provision of services thereto.		
Suitable company structure?	0/4	3
Client based working?	Y/N	Υ
Project based working?	Y/N	Υ
Control of incoming product?	0/4	3
Control of customer supplied product?	0/2	2
Comments for this section:		
The Directors / Owners of the Altena Group and hence Altena Cleaning B.V.		
are very much involved in the Customer relations processes. Through		
clarification meetings, the exact customer's requirements are verified and		
where appropriate improvement proposals provided. Design of process		
equipment interfaces and tie-ins are carried out including HAZOP's.		
0.5 System, Quality Control, Process and Procedures	25	20
0.5.1 Quality Management System	10	9
(a) Quality system documentation available?	0/1	1
Contents page?	0/1	1
System limitations or scope:	0/ 1	
All sites?	Y/N	Υ
All products/services?	Y/N	Y
If NO, outline limitations:	1/IN	
N/A.		
19/A.		

		Range	Score
(b)	Processes to ensure regular procedure review? State period:	0/1	1
, ,	The internal audit procedure and schedule ensures that all the processes		<u> </u>
	and procedures are reviewed at least every 3 years. Dependent on audit		
	findings the review frequency may be increased to check if the follow up and		
	improvements have been adequately implemented.		
	Master list to identify documents' revision status?	Y/N	Υ
	•		
(c)	Formal interface arrangements with clients/subcontractors (Bridging		
(0)	Documents)?	0/2	2
	Inspection/Test Plans used?	0/1	1
	inspection/rest Flans used?	0/1	
(d)	Ongoing auston maintananas	0/4	
(a)	Ongoing system maintenance?	0/1	1
	Consideration to standard or other regulatory revisions?	Y/N	Υ
	Reviews and approvals by same function that performed original review and	Y/N	Y
	approval?	1713	_ '
	Records retained?	Y/N	Υ
(e)	Control of documents:	0/3	2
	Approval control?	Y/N	Υ
	Review and updating?	Y/N	Υ
	Identification of changes/revision status?	Y/N	Υ
	Accessibility and availability for use?	Y/N	Υ
	Legibility and identification?	Y/N	Υ
	External documents control?	Y/N	Υ
	Control of obsolete documents?	Y/N	Υ
0.5.2	<b>Quality Control</b>	0/5	4
	-		
	Outline methods:		
	The Project Plans include detailed work instructions to take (cleaning)		
	chemical and process samples which are analysed in the Altena Cleaning		
	mobile laboratory.		
	•		
	Inspections?	Y/N	Y
	Tests?	Y/N	Υ
	Calibration of test & measuring equipment?	Y/N	Υ

		Range	Score
0.5.3	Processes and Procedures	10	7
	Management quatem square all activities?	0/5	3
	Management system covers all activities?  Outline scope of formally documented management system:	0/5	3
	Cleaning and de-contamination of industrial installations, as well as the		
	provision of services thereto.		
	Formal procedures in circulation to address:	0/5	4
	Control of documents?	Y/N	Υ
	Control of records?	Y/N	Υ
	Internal audit?	Y/N	Υ
	Control of nonconforming product/services?	Y/N	Υ
	Corrective action?	Y/N	Y
	Risk and opportunities?	Y/N	Υ
	Comments for this section:		
	The integrated QHSE management system quality control is fully geared to		
	monitor the quality of the chemical cleaning aspects by taking regular		
	process and chemical samples and analysing this in the mobile laboratory		
	units which are located on the Customer sites.		
0.6	Performance Monitoring, Actions, Management Review and	45	35
	Improvements		
0.6.1	Performance Monitoring	20	16
	Outline monitoring conducted:		
	The comprehensive Risk Register which is reviewed at regular intervals		
	during the Management Team meetings include KPI's related to		
	Stakeholders / Client management such as Client Complaints, the		
	percentage of successful contract awards, financial performance, personnel		
	absence due to sickness and more.		
	Performance KPIs set?	0/3	2
	KPIs address a range of relevant measures?	Y/N	Y
	Measurement against KPIs	0/3	2
	Recording of results?	Y/N	Y
	Determining actions?	0/2	2
	Reviewing non-conformities?	0/3	2
	Determining cause of non-conformities?	Y/N	Υ
	Prevention of re-occurrence?	Y/N	Υ
	Performance trends reviewed?	0/2	2
	Customer feedback/FPAL reports?	0/2	2
	Customer complaints?	0/2	2
	Test / Inspection failure rates?	Y/N	N
	Rework rates?	Y/N	N
	Delivery performance monitored?	0/3	2
	% estimated on time delivery in last 12 months:		99%
	Benchmarking?	Y/N	N
	Business models?	Y/N	N

0.6.2 Actions - NCR's / Corrective Action etc.	Range Score 10 7
Status of Actions Number of currently open items: Number raised in the last 12 months: Percentage of actions currently open: Timely closure of actions? Appropriate time set for addressing actions? Action effectiveness reviewed?	0 12 0% 0/4 3 0/3 2 0/3 2
0.6.3 Management Review and Improvements	15 <b>12</b>
Reviews: Top management reviews conducted on at least an annual basis? Date of last management review: June 2018 and planned June 2019 for 2018. Outline changes in last 12 months: Organisational changes with appointments of the new Directors.	0/5 4 Y/N Y
Inputs: Annual objectives / plans? Legal requirements? Resource considerations? Supplier issues? Customer satisfaction? Process / product conformity? Audits? Corrective Actions? Follow-up actions from previous Management Reviews? Changes / Recommendations for Improvement?	0/5
Outputs: Confirm system effectiveness? Address resource needs? Actions verified for effectiveness? Monitoring results circulated (head office / sites)?	0/5 4 Y/N Y Y/N Y Y/N Y Y/N Y

Comments for this section:

The comprehensive Risk Register which is reviewed at regular intervals during the Management Team meetings and the Management Review include KPI's related to Stakeholders / Client management and other QHSE and Business Performance KPI's.

		Range	Score
0.7	Auditing and Review	10	9
(2)	Audit programme for the Quality Management System?	0/1	1
(α)	Standard audited against:	0/1	1
	ISO9001?	Y/N	Y
	Other:	Y/N	N
	N/A.	1/18	IN
		J 0/1	1
	Auditors qualified and experienced?	0/ 1 Y/N	1 Y
	Auditors independent of area audited?	1711	I
(b)	Audit programme has appropriate scope and coverage?	0/4	3
(-)	Audits include remote sites?	Y/N	Y
	Audits are appropriately comprehensive?	Y/N	Υ
(c)	Audit findings follow up:	0/2	2
	Audit findings formally actioned?	Y/N	Υ
	Audit findings closed out within reasonable time scale?	Y/N	Υ
	Follow-up and close-out monitored?	Y/N	Υ
(d)	Deview of audit programme:	0/1	1
(u)	Review of audit programme:	-	1 Y
	Effectiveness reviewed by senior management?	Y/N Y/N	Y
	Effectiveness reviewed at least annually?	T/IN	
	Comments for this section:  The QHSE management system is regularly reviewed in accordance with the Internal Audit schedule and ensures that all processes are audited within 3 years. If there are weaknesses identified the frequency of review and audit maybe increased to ensure timely implementation of remedial actions.		
8.0	Certification	15	12
0.8.1	Quality management system certification	0/10	8
	Certified Quality Management System?	Y/N	Υ
	Certification Body accredited by UKAS, TÜV, ANAB or location equivalent?	Y/N	Υ
	Name of certification body:	.,	_ '
	DNV-GL.	1	
	Standard - ISO 9001?	J Y/N	Y
	Other:	1711	
	N/A.	1	
	Open NCR's?	Y/N	N
	Covers all sites?	Y/N	Y
	If working towards certification (new or updated), state current position:	.,.•	<u> </u>
	N/A.	1	
	Date of last certification visit:	1	
	June 2018.	1	
		I	

#### 0.8.2 Product certification

Is Product Certification applicable to the scope of supply?
Specific Accreditation or Licences e.g. ASME, ATEX, PED?
Approved by any Industry/Commodity Specific organisation e.g. API, TEMA?

Range Score	
0/5	4
Y/N	N
Y/N	N
Y/N	N

Outline product certification held:

Ν	J	1	Δ

#### Comments for this section:

The Altena Group and Altena Cleaning B.V.QHSE management system are certified to ISO9001:2015.

## **HEALTH AND SAFETY**

		Range	Score
8.1	Leadership and Commitment	15	13
(a)	Top managers are personally involved in H&S management:	0/4	3
	Setting objectives?	Y/N	Υ
	Setting targets?	Y/N	Υ
	Actively monitor progress towards targets?	Y/N	Υ
	Place H&S values in relation to other business values?	Y/N	Υ
(b)	Top managers promote a positive H&S culture:	0/3	3
	Accountability acknowledged?	Y/N	Υ
	Responsibilities defined for senior management?	Y/N	Υ
	Responsibilities defined for other management?	Y/N	Υ
	Responsibilities defined for other supervision?	Y/N	Υ
	Responsibilities defined for other staff?	Y/N	Υ
(c)	Top management communication of H&S:	0/3	3
	Company values?	Y/N	Υ
	Objectives and targets?	Y/N	Υ
	Safety performance?	Y/N	Υ
(d)	Health and safety improvement plan to achieve H&S objectives:	0/5	4
. ,	Plan established?	Y/N	Υ
	Plan published?	Y/N	Υ
	Priorities set?	Y/N	Υ
	Responsibilities identified?	Y/N	Υ
	Performance indicators identified?	Y/N	Υ
	Progress measured against plan?	Y/N	Υ
	Progress communicated throughout company?	Y/N	Υ
	Progress on target?	Y/N	Υ

#### Comments for this section:

The Altena Group Senior Managers and Directors/Owners commitment towards sound QHSE management is evident in the organisation. There is a comprehensive documented QHSE and business budget / improvement plan to achieve the objectives in place, covering all the divisions including Altena Cleaning B.V.

		Range	Score
8.2	Policy Documentation and Availability	15	14
8.2.1	Health & Safety Policy Documentation	10	9
(a)	Policy documentation:	0/4	3
	Does the company have their health and safety policy documented?	Y/N	Υ
	Does it set the company values and direction regarding H&S?	Y/N	Υ
	Does it set H&S within the overall business context?	Y/N	Υ
	Does it commit to continuous H&S improvement?	Y/N	Υ
	Does it outline the basis for effective communication?	Y/N	Υ
	Does it seek the involvement of employees and/or safety representatives?	Y/N	Y
	Does it say how and by whom its operation will be monitored?	Y/N	Υ
	Does it commit adequate financial and physical resources?	Y/N	Υ
	Does it state the period for policy review?	Y/N	Y
	Does it have an appropriate signatory and date?	Y/N	Υ
(b)	Health & Safety responsibility:	0/2	2
(2)	Is overall H&S accountability identified?	Y/N	Y
	Is this documented?	Y/N	Y
	Is this at an appropriate level (state name and position below)?	Y/N	Y
	Guus Euwen, QHSE Manager and Co-Owner.		
(c)	Who is responsible for monitoring implementation of the health & safety policy?	I	
	Astrid Kooij, QHSE Advisor and Internal Auditor.	0/1	1
	Who is responsible for implementation on work sites?		
	Project Managers, Supervisors and Foremen.	0/2	2
(d)	Compatibility of client/supplier health & safety policies:	0/1	1
8.2.2	Availability of Policy Statements to Employees and Interested Parties	5	5
(e)	Communication of policy:	0/3	3
(0)	Issue of policy document to all employees?	Y/N	Y
	Notice boards?	Y/N	Y
	Training?	Y/N	Y
	Intranet?	Y/N	Y
	Other:	Y/N	Y
	Altena Group website, available to the public and other interested		
	stakeholders.		

		Range	Score
(f)	Communication of policy changes:	0/2	2
	Issue of new document?	Y/N	Υ
	Notice boards?	Y/N	Υ
	Toolbox talks?	Y/N	Υ
	Meetings?	Y/N	Υ
	Training?	Y/N	Υ
	Email?	Y/N	Υ
	Personal letters?	Y/N	N
	Other:	Y/N	N
	N/A.		
	Comments for this section:		
	The integrated Altena Group QHSE Policy, the "Intentieverklaring Kwaliteit,		
	Arbo en Milieu" is comprehensive and well communicated to all staff and		
	other (external) stakeholders.		
	, , ,		
8.3	Organisation, Responsibilities, Resources, Standards and	45	40
	Documentation	45	40
8.3.1	Organisation - Commitment and Communication	5	5
(a)	Company structure:	0/1	1
	H&S organisation chart?	Y/N	Υ
	Clearly defined responsibilities?	Y/N	Υ
4. \		0.10	
(b)	Communication meetings:	0/3	3
	Regular meetings?	Y/N	Y
	Formal H&S representatives?	Y/N	Υ
	Meetings minuted?	Y/N	Υ
	Actions followed through?	Y/N	Υ
	Frequency of meetings:		
	Weekly on (client) work location meetings (standstills), Monthly "Toolbox		
	Plus" QHSE meetings with Foremen, Quarterly Management Team QHSE		
	(KAM MT) meetings.		
(c)	Other consultation arrangements:	0/1	1
	Newsletters?	Y/N	Υ
	Conferences?	Y/N	Υ
	Competitions?	Y/N	N
	Intranet?	Y/N	Υ
	Suggestion scheme?	Y/N	Y
	Department meetings?	Y/N	Y
	Other:	Y/N	Y
	"MORE"APP. A consultation/ communication and reporting tool which	1714	•
	includes a "Registratie Ter Verbetering" (RTV) suggestions, near miss and		
	other incidents reporting forms, checklists, inspection lists, and more		
	care. meracine reperang forme, encommete, mopeouteri note, and more		

	Range	Score
8.3.2 Health & Safety Competence	10	9
•		
(d) Formal competence scheme:	0/4	3
Management and supervision?	0/1	1
Technical / specialist skills staff?	0/1	1
Administration / support staff?	0/1	1
Contract / agency staff?	0/1	1
Regular reviews? State review period.	0/2	2
Through regularly held HR consultation meetings to review status of training	0/2	
and the yearly appraisal system.		
and the yearly appraisal system.		
8.3.3 Managers and Supervisors Health & Safety Training	5	5
(a) Canaral management/augus inau 118 C training	0/2	
(e) General management/supervisor H&S training:	0/3	3
IOSH Managing Safely?	Y/N	N
NEBOSH General Certificate?	Y/N	N
VCA or sector scheme?	Y/N	Υ
Other:	Y/N	Υ
VCA Basis and VCA VOL.		
Extent of training:	0/2	2
All managers?	Y/N	Υ
All supervisors?	Y/N	Υ
Site supervisors only?	Y/N	N
Office only?	Y/N	N
Other:	Y/N	N
N/A.	1713	IN
IVA.		
8.3.4 New and Existing Staff Health & Safety Training	5	5
(f) Basic industrial H&S awareness:	0/1	1
Induction training?	Y/N	Υ
Job specific training?	Y/N	Υ
Refresher training?	Y/N	Υ
Maintained up to date?	Y/N	Υ
(a) 1100 and an analysis for the state of th	0/4	
(g) H&S system understanding:	0/1	1
Induction training?	Y/N	Υ
Refresher training?	Y/N	Υ
Verifying understanding?	Y/N	Υ
(h) Hazard awareness:	0/2	2
Risk assessment training?	Y/N	Y
· · · · · · · · · · · · · · · · · · ·		
Hazard identification & awareness training?	Y/N	Y
Focus on specific hazards?	Y/N	Y
Kept up to date with new hazards?	Y/N	Υ

		Range	Score
(i)	Emergency response training:	0/1	1
	Introductory training?	Y/N	Υ
	Training for key roles?	Y/N	Υ
	Drills - own sites?	Y/N	Υ
	Drills - support for client sites?	Y/N	Ν
	Outline drills conducted:	•	
	There are 2 times per year "BHV" ER exercises carried out at the Altena		
	Group premises in Waalwijk, one evacuation exercise and one exercise in		
	cooperation with the Fire Brigade based on identified scenario's including		
	Environmental and on Client work locations. ER exercises are held based on		
	the Project and Client's ER plans.		
8.3.5	Specialised Health & Safety Training	5	5
(i)	Are there any special hazards?		
	Asbestos?	Y/N	N
	Ionizing/non-ionizing radiation?	Y/N	Y
	Chemical or biological?	Y/N	Y
	Confined space entry?	Y/N	Y
	Working at height?	Y/N	Y
	Ergonomic?	Y/N	Y
	Noise?	Y/N	Y
	Other:	Y/N	Y
	Mercury and Hydrogen Fluoride (HF).		
		0.10	
	Is training (including emergency response) provided for these hazards?	0/2	2
(k)	Have internal safety advisors been appointed?	0/1	1
	Have they received suitable training?	0/2	2
	NEBOSH General Certificate?	Y/N	Ν
	NEBOSH Diploma?	Y/N	Υ
	IOSH?	Y/N	N
	Other:	Y/N	Υ
	Hogere Veiligheidkunde (HVK).		
8.3.6	Assessment of Suitability of Subcontractors / other Companies	10	7
ſŊ	Are there formal procedures for assessing subcontractor capability?	0/4	3
(1)	Do these utilise questionnaires?	Y/N	Y
	Is performance history assessed?	Y/N	Y
	Are references checked?	Y/N	Y
	Are formal and ongoing records of performance maintained?	Y/N	Y
	, no total and originity total or portormation maintained.		
(m)	Are subcontractor performance requirements clearly defined?	0/3	2
	In the main contract?	Y/N	Y
	In workpacks or equivalent technical instructions?	Y/N	Y
	Are regulatory requirements specified?	Y/N	Y
	Is performance against these standards monitored?	0/3	2
	Is the subcontractor's understanding verified?	Y/N	Y
	Are monitoring records maintained?	Y/N	Υ

		Score
8.3.7 Performance Standards	5	4
(n) Are H&S performance standards clearly defined?	0/2	2
Are they appropriate?	Y/N	Υ
Are they communicated to all staff?	Y/N	Υ
Is staff understanding assured?	Y/N	Υ
Is performance verified?	Y/N	Υ
(o) Is there a clear process for producing and communicating standards? If yes, outline the process:	0/1	0
QHSE standards are identified and communicated as part of preparing Project QHSE plans.		
(p) Have regulatory requirements been clearly identified?	0/2	2
Are regulatory changes identified?	Y/N	Υ
Is the effect of regulatory changes assessed?	Y/N	Υ
8.3.8 Management of Working Hours		
Does the supplier monitor working hours?	Y/N	Υ
Does this address all overtime hours worked?	Y/N	Υ
Is overtime voluntary?	Y/N	Υ
Is there a clear policy to meet the Working Time Directive?	Y/N	Υ
Does the supplier ensure employees receive adequate shore breaks?	Y/N	Y
Are employees provided restitution time for any extra days worked?	Y/N	Υ
Comments for this section:		
The Altena Group has recently undergone an organisational restructuring	]	
where roles and responsibilities have been redefined. Staff have been		
suitably trained in all aspects of QHSE management. The assessment of		
suppliers and contractors are controlled by the "selectie en beoordeling van		
leveranciers" procedure where the suppliers are evaluated and categorised.		
The QHSE standards are identified as part of the preparation of the Project QHSE Plans.		
QRSE Plans.	j	
8.4 Hazards and Effects Management	35	30
8.4.1 Hazards and Effects Assessment	15	13
(a) Is the company's hazard list commensurate with its activities?	0/2	2
Are there procedures to assess risks?	0/4	3
Are risk assessments recorded?	Y/N	Y
Are there generic risk assessments?	Y/N	Y
Are there process/task specific risk assessments?	Y/N Y/N	Y
Are there personal risk assessments?  Do risk assessments lead to measures to manage the hazards?	Y/N	Y
Are action levels defined?	Y/N	Y
Are risk assessments carried out by suitably qualified personnel?	Y/N	Y
Are occupational health hazards addressed?	Y/N	Y
Are hazardous materials identified and assessed (e.g. COSHH)?	0/2	2
Is assessment information made readily available?	0/1	1

		Range	Score
(b)	Do risk assessments cover all activities?	0/2	2
	Application of risk assessment process?	0/4	3
	Are risk assessments quantitative?	Y/N	N
	Are risk assessments qualitative?	Y/N	Υ
	Are risk assessments signed?	Y/N	Υ
	Are mitigation measures appropriate?	Y/N	Υ
		·	
8.4.2	Exposure of the Workforce to Occupational Health Risks	10	8
(c)	Occupational Health policy:	0/4	3
(0)	Is it documented?	Y/N	Y
	Does it apply to all staff?	Y/N	Y
	Is there a health promotion policy?	Y/N	Y
	is there a health promotion policy:	1711	ı
(d)	Staff health monitoring:	0/4	3
•	Medicals prior to employment?	Y/N	N
	Routine health monitoring for all staff?	Y/N	Υ
	Regular medicals for staff exposed to specific hazards?	Y/N	Υ
	Identify hazards:		
	Mercury , Hydrogen Fluoride (HF) and other Volatile Organic Compounds.	]	
(0)	Assessment for manifesing cial mass and changes	0/0	_
(e)	Arrangements for monitoring sickness and absence:	0/2	2 Y
	Do these address work related illness?	Y/N	Y
8.4.3	Personal Protective Equipment	5	4
<b>(£</b> )	And the second state of th	0/4	
(1)	Are personnel issued with all necessary PPE?	0/4	3
	Are staff trained in its use and maintenance?	Y/N	Y
	Are there suitable storage arrangements?	Y/N	Y
	Is PPE issued free of charge?	Y/N	Υ
	Are there records of PPE issue?	Y/N	Υ
	Are there procedures to replace time dependent PPE?	Y/N	Υ
	Are PPE requirements clearly defined in work instructions, etc?	0/1	1

		Score
8.4.4 Drugs and Alcohol Policy	5	5
(g) Drugs and alcohol policy: Is it documented? Are pre-employment drugs/alcohol tests done? Is random drugs/alcohol testing done? Is there evidence of testing? Are drugs/alcohol prohibited from safety critical areas? Does the policy address legal over-the-counter and prescription drugs? Is contravention of the policy a disciplinary offence?  Comments for this section:  The Altena Group Risk Assessment processes are robust based on the generic RI&E covering all the work activities of the Waalwijk location premises and the Functional RI&E for the work activities on (client) work locations. For the specific Project work activities TRA's are prepared and generally controlled under the (client) PTW system of the specific work location. The Arbo dienst carries out regular preventive health monitoring surveys (PMO). Appropriate PPE are issued and timely replaced to all staff. There is a comprehensive Drugs and Alcohol Policy in place covering prescribed drugs as well as the test procedures.		2 Y Y Y Y 1 1 1
8.5 Planning and Procedures	20	18
8.5.1 Health & Safety Operations	10	10
(a) H&S system documentation available? Contents page?	0/1 0/1	1
(b) Processes to ensure regular procedure review? State period:  The internal audit procedure and schedule ensures that all the processes and procedures are reviewed at least every 3 years. Dependent on audit findings the review frequency may be increased to check if the follow up and improvements have been adequately implemented.	0/1	1
(c) System addresses human factors?	0/2	2
(d) Formal interface arrangements with clients? Formal interface arrangements with subcontractors?	0/1 0/2	2
(e) Emergency response procedures (own sites)? Emergency response procedures (service specific on client sites)? Emergency response procedures (support for clients)?	0/1 Y/N Y/N	1 N Y
(f) Ongoing system maintenance?	0/1	1

(g) Plant register? Register identifies site by site? Register includes third-party equipment? Maintenance schedules? Schedules up to date? Third party inspection/certification as appropriate? Critical plant identified? Critical plant identified? Critical plant identified? Critical plant identified? Certification verified prior to mobilisation? Inspection programme to ensure scheme maintained?  Is there a scheme for addressing risk of travelling by road? Does it address all business journeys? Does it address staff travelling to and from work?  Comments for this section: The Integrated CHSE management system is well documented and there are regular procedure reviews carried out in conjunction with the internal audit schedule. The maintenance and inspection of the equipment is well managed using the "Gereedschapbeheer.nl" webtool where barcoding and smartphones are used for easy access and application.  8.6.1 Performance Monitoring of Work Activities  10  10  3.6.1 Performance Monitoring of Work Activities  10  10  3.6.1 Performance Monitoring of Work Activities  10  10  3.6.1 Performance Monitoring of Work Activities  10  3.6.2 Performance Monitoring of Work Activities  10  3.6.3 Performance Monitoring of Work Activities  10  3.6.4 Performance Monitoring of Work Activities  10  3.6.5 Performance Monitoring of Work Activities  10  3.6.6 Performance Monitoring of Work Activities  10  3.6.7 Performance Monitoring of Work Activities  10  3.6.8 Performance Monitoring of Work Activities  10  3.6.9 Performance Monitoring of Work Activities  10  3.6.9 Performance Monitoring of Work Activities  10  3.6.1 Performance Monitoring of Work Activities  10  3.6.2 Performance Monitoring of Work Activities  10  3.6.3 Performance Monitoring of Work Activities  10  3.6.4 Performance Monitoring of Work Activities  10  3.6.5
Register identifies site by site? Register includes third-party equipment? Naintenance schedules? Schedules up to date? Third party inspection/certification as appropriate? Critical plant identified? Certification verified prior to mobilisation? Inspection programme to ensure scheme maintained?  8.5.3 Road Safety Management  Is there a scheme for addressing risk of travelling by road? Does it address all business journeys? Does it address staff travelling to and from work?  Comments for this section: The Integrated QHSE management system is well documented and there are regular procedure reviews carried out in conjunction with the internal audit schedule. The maintenance and inspection of the equipment is well managed using the "Gereedschapbeheer.nl" webtool where barcoding and smartphones are used for easy access and application.  8.6 Implementation and Performance Monitoring  6.6 Implementation and Performance Monitoring  8.6.1 Performance Monitoring of Work Activities  10 10  (a) Safety tours: Tours by senior managers? Formal programme for safety tours? Tours by senior managers? Formal programme for safety tours? Tours by senior managers? Formal programme for safety tours? Tours by local supervision? Formal programme/routine for inspections? Inspections by local supervision? Formal programme/routine for inspections? Inspections recorded? STOP (or equivalent) used? ASA (Advanced Safety Audits, or equivalent) used? Close-out mechanism for actions? Results of tours and inspections reviewed by management?  (b) Monitoring results circulated? Results passed to head office personnel? Results passed to the ad office personnel? Results circulated to site personnel? Results passed to the adoffice personnel? Results circulated to site personnel?
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Results passed to head office personnel?  Results circulated to site personnel?  Comments/feedback requested?  Y/N Y  Y  Y  Y  Y  Y  Y  Y  Y  Y  Y  Y  Y
Results circulated to site personnel?  Comments/feedback requested?  Y/N Y  Y  Y  Y  Y  Y  Y  Y  Y  Y  Y  Y  Y
Comments/feedback requested?  (c) Performance KPIs:  7/N Y  0/2 2
(c) Performance KPIs: 0/2 2
KPIs address a range of relevant measures?  Y/N Y
Measurement against KPIs?  Y/N Y

8.6.2 Incident Investigation and Reporting	Range Score 10 9
<ul><li>(d) Reporting and investigating incidents and near-misses:</li><li>All incidents reported (not just statutory reporting)?</li><li>Near-misses reported?</li><li>RIDDOR (or equivalent statutory) requirements addressed?</li></ul>	0/5 4 Y/N Y Y/N Y Y/N Y
Reports include full details of incident? Time, date and location? Person(s) involved?	Y/N Y Y/N Y Y/N Y
Injury or loss sustained? Witness statements? Report investigates root causes? Reports uniquely identified/numbered?	Y/N Y Y/N Y Y/N Y Y/N Y
(e) Persons leading investigations suitably qualified & experienced?	0/2 2
(f) Near-miss data collated and reviewed? Near-miss data communicated to work force? Reporting scheme appropriate?	0/3 3 Y/N Y Y/N Y
8.6.3 Health & Safety Performance Records	30 17
(g) Exposure hours: FAR (Fatal Accident Rate - per 100 million manhours worked): FAR trend level or improving? LTIF (Lost Time Injury Frequency - per million manhours worked): LTIF trend level or improving? TRIR (Total Recordable Incident Rate - per million manhours worked): TRIR trend level or improving?	0/3 3 0/8 8 0/1 1 0/8 2 0/1 1 0/8 1 0/1 1

#### Comments for this section:

QHSE tours are regularly conducted, once per month by Managers and inspections once every quarter. The "MORE App "is used which incorporates a checklist and generates reports as well as follow up of actions. The More App is also used to report near-miss and other incidents and observations which are raised during the "OOG" rondes, an equivalent to Stop programs. Actions are registered in the KAM actielijst (QHSE action list) and reviewed during the monthly KAM Management Team review meetings. Incidents are investigated using the Fine & Kinney or Tripod methods.

	Range Score
8.7 Auditing and Review	10 9
(a) Audit programme for the Safety Management System? Standard audited against: OHSAS18001?	0/1 1 0/1 1 Y/N N
HS(G)65? Other:	Y/N N Y/N Y
VCA P (Petrochemie).	
Auditors qualified and experienced? Auditors independent of area audited?	0/1 1 Y/N Y
(b) Audit programme has appropriate scope and coverage? Audits include remote sites? Audits are appropriately comprehensive?	0/4 3 Y/N Y Y/N Y
(c) Audit findings follow up: Audit findings formally actioned? Audit findings closed out within reasonable time scale? Follow-up and close-out monitored?	0/2 2 Y/N Y Y/N Y Y/N Y
(d) Review of audit programme: Effectiveness reviewed by senior management? Effectiveness reviewed at least annually?	0/1 1 Y/N Y Y/N Y
Comments for this section:  The QHSE management system is regularly reviewed in according the Internal Audit schedule and ensures that all processes are a 3 years. If there are weaknesses identified the frequency of reviewaybe increased to ensure timely implementation of remedial according to the section.	udited within ew and audit
8.8 <b>Certification</b> Third party certification of the health and safety management sys	otem: 0/10 <b>8</b>
Comments for this section:  The Altena Group QHSE management system is certified to the	highest VCA
level "Petrochemie".	ilightest VOA

### **ENVIRONMENT**

		Range	Score
9.1	Leadership and Commitment	15	13
(a)	Top managers are personally involved in environmental management:	0/4	3
	Setting objectives?	Y/N	Υ
	Setting targets?	Y/N	Υ
	Actively monitor progress towards targets?	Y/N	Υ
	Place environmental values in relation to other business values?	Y/N	Υ
(b)	Top managers promote a positive environmental culture:	0/3	3
	Accountability acknowledged?	Y/N	Υ
	Responsibilities defined for senior management?	Y/N	Υ
	Responsibilities defined for other management?	Y/N	Υ
	Responsibilities defined for other supervision?	Y/N	Υ
	Responsibilities defined for other staff?	Y/N	Υ
(c)	Top management communication of environmental:	0/3	3
	Company values?	Y/N	Υ
	Objectives and targets?	Y/N	Υ
	Performance?	Y/N	Υ
(d)	Environmental improvement plan to achieve environmental objectives:	0/5	4
	Plan established?	Y/N	Υ
	Plan published?	Y/N	Υ
	Priorities set?	Y/N	Υ
	Responsibilities identified?	Y/N	Υ
	Performance indicators identified?	Y/N	Υ
	Progress measured against plan?	Y/N	Υ
	Progress communicated throughout company?	Y/N	Υ
	Progress on target?	Y/N	Υ

#### Comments for this section:

The Altena Group Senior Managers and Directors/Owners commitment towards sound QHSE management is evident in the organisation. There is a comprehensive documented QHSE and business budget / improvement plan to achieve the objectives in place, covering all the divisions including Altena Cleaning B.V.

		Range	Score
9.2	Policy Documentation and Availability	15	14
9.2.1	Environmental Policy Documentation	10	9
(a)	Policy documentation:	0/4	3
	Does the company have their environmental policy documented?	Y/N	Υ
	Does it set company values and direction regarding the environment?	Y/N	Υ
	Does it set the environment within the overall business context?	Y/N	Υ
	Does it commit to continuous environmental improvement?	Y/N	Υ
	Does it outline the basis for effective communication?	Y/N	Y
	Does it seek the involvement of employees?	Y/N	Y
	Does it say how and by whom its operation will be monitored?	Y/N	Y
	Does it commit adequate financial and physical resources?	Y/N	Y
	Does it state the period for policy review?	Y/N	Y
	Does it have an appropriate signatory and date?	Y/N	Υ
(h)	Environmental responsibility:	0/2	2
(5)	Is overall environmental accountability identified?	Y/N	Y
	Is this documented?	Y/N	Y
	Is this at an appropriate level (state name and position below)?	Y/N	Y
	Guus Euwen, QHSE Manager and Co-Owner.		
(c)	Who is responsible for monitoring implementation of the environmental policy?		
	Astrid Kooij, QHSE Advisor and Internal Auditor.	0/1	1
	Who is responsible for implementation on work sites?		
	Project Managers, Supervisors and Foremen.	0/2	2
(d)	Compatibility of client/supplier environmental policies:	0/1	1
9.2.2	Availability of Policy Statements to Employees and Interested Parties	5	5
(e)	Communication of policy:	0/3	3
(-)	Issue of policy document to all employees?	Y/N	Y
	Notice boards?	Y/N	Y
	Training?	Y/N	Υ
	Intranet?	Y/N	Υ
	Other:	Y/N	Υ
	Altena Group website, available to the public and other interested stakeholders.		

		Range	Score
(f)	Communication of policy changes:	0/2	2
	Issue of new document?	Y/N	Υ
	Notice boards?	Y/N	Υ
	Toolbox talks?	Y/N	Υ
	Meetings?	Y/N	Y
	Training?	Y/N	Y
	Email?	Y/N	Y
	Personal letters?	Y/N	N
	Other:	Y/N	N
	N/A.		
	Comments for this section:		
	The integrated Altena Group QHSE Policy, the "Intentieverklaring Kwaliteit,		
	Arbo en Milieu" is comprehensive and well communicated to all staff and		
	other (external) stakeholders.		
		l	
9.3	Organisation, Responsibilities, Resources, Standards and	45	40
	Documentation	40	40
		_ 1	_
9.3.1	Organisation - Commitment and Communication	5	5
(0)	Company atrusture:	0/1	1
(a)	Company structure:	-	1
	Environmental organisation chart?	Y/N	Y
	Clearly defined responsibilities?	Y/N	Υ
(b)	Communication meetings:	0/3	3
(5)	Regular meetings?	Y/N	Y
	Nominated environmental representatives?	Y/N	Y
	Meetings minuted?	Y/N	Y
	•	Y/N	Y
	Actions followed through?	I/IN	ſ
	Frequency of meetings:  Weekly (client) work location meetings (standstills), Monthly "Toolbox Plus"		
	QHSE meetings with Foremen, Quarterly Management Team QHSE (KAM MT) meetings.		
	ivi ) meetings.		
(0)	Other consultation arrangements:	0/1	1
(C)	•	-	1 Y
	Newsletters?	Y/N	
	Conferences?	Y/N	Y
	Competitions?	Y/N	N
	Intranet?	Y/N	Υ
	Suggestion scheme?	Y/N	Υ
	Department meetings?	Y/N	Υ
	Other:	Y/N	Υ
	"MORE"APP. A consultation/ communication and reporting tool which		
	includes a "Registratie Ter Verbetering" (RTV) suggestions, near miss and		
	other incidents reporting forms, checklists, inspection lists, and more		

		Range	Score
9.3.2	Environmental Competence	10	9
(d)	Formal competence scheme:	0/4	3
	Management and supervision?	0/1	1
	Technical / specialist skills staff?	0/1	1
	Administration / support staff?	0/1	1
	Contract / agency staff?	0/1	1
	Regular reviews? State review period.	0/2	2
	Through regularly held HR consultation meetings to review status of training	0	
	and the yearly appraisal system.		
	and the yearry appraisal eyetem.		
9.3.3	Managers and Supervisors Environmental Training	5	5
(0)	Conoral management/gunerujger environmental training	0/3	3
( <del>e</del> )	General management/supervisor environmental training:		-
	Regulatory body training (e.g. EA or SEPA)?	Y/N	N
	Certifying body training (e.g. BSI, Lloyds Register)?	Y/N	N
	Recognised certificate/diploma?	Y/N	Y
ĺ	Other:	Y/N	Υ
	VCA VOL.		
	Extent of training:	0/2	2
	All managers?	Y/N	Υ
	All supervisors?	Y/N	Υ
	Site supervisors only?	Y/N	N
	Office only?	Y/N	N
	Other:	Y/N	N
	N/A.		
9.3.4	New and Existing Staff Environmental Training	5	5
(f)	Basic industrial environmental awareness:	0/1	1
(1)	Induction training?	Y/N	Y
	Job specific training?	Y/N	Y
	Refresher training?	Y/N	Y
	· · · · · · · · · · · · · · · · · · ·		
	Maintained up to date?	Y/N	Υ
(a)	Environmental management system understanding:	0/1	1
(9)	Induction training?	Y/N	Y
	Refresher training?	Y/N	Y
	Verifying understanding?	Y/N	<del>-</del>
	verifying understanding?	I/IN	I
(h)	Hazard awareness:	0/2	2
()	Hazard identification & awareness training?	Y/N	Y
	Focus on specific hazards?	Y/N	Y
	Kept up to date with new hazards?	Y/N	Y
	Ropt up to date with new nazardo:	1/19	

(i) Emergency response training: Introductory training? Training for key roles? Drills - own sites? Drills - support for client sites?	Range 0/1 Y/N Y/N Y/N Y/N	Score 1 Y Y N
Outline drills conducted:  There are 2 times per year "BHV" ER exercises carried out at the Altena Group premises in Waalwijk, one evacuation exercise and one exercise in cooperation with the Fire Brigade based on identified scenario's including Environmental and on Client work locations. ER exercises are held based on the Project and Client's ER plans.	1/10	
9.3.5 Specialised Environmental Training	5	5
(j) Special hazards (e.g. chemical or biological)?  Material storage?  Waste?  Recycling?  Licences?  Noise?  Other:  Mercury and Hydrogen Fluoride (HF).  Is training provided to address these aspects?  (k) Have internal environmental advisors been appointed?	Y/N Y/N Y/N Y/N Y/N Y/N Y/N O/2	Y Y Y Y Y Y Y
Have they received suitable training? NEBOSH, IEMA or equivalent? Certifying or regulatory body training (e.g. BSI or EA)? Recognised certificate/diploma? Other:  BsC Chemical Technology and Environmental Science, Hogere Veiligheidkunde (HVK). Radiation Protection level 5B.	0/2 Y/N Y/N Y/N Y/N	2 Y Y Y Y
<ul> <li>9.3.6 Assessment of Suitability of Subcontractors / other Companies</li> <li>(I) Are there formal procedures for assessing subcontractor capability? Do these utilise questionnaires? Is performance history assessed? Are references checked? Are formal and ongoing records of performance maintained?</li> </ul>	0/4 Y/N Y/N Y/N Y/N	3 Y Y Y Y
<ul> <li>(m) Are subcontractor performance requirements clearly defined?</li> <li>In the main contract?</li> <li>In workpacks or equivalent technical instructions?</li> <li>Are regulatory requirements specified?</li> <li>Is performance against these standards monitored?</li> <li>Is the subcontractor's understanding verified?</li> <li>Are monitoring records maintained?</li> </ul>	0/3 Y/N Y/N Y/N 0/3 Y/N Y/N	2 Y Y Y 2 Y

	Range	Score
9.3.7 Performance Standards	5	4
(n) Are environmental performance standards clearly defined?	0/2	2
Are they appropriate?	Y/N	Υ
Are they communicated to all staff?	Y/N	Υ
Is staff understanding assured?	Y/N	Υ
Is performance verified?	Y/N	Υ
•		
(o) Is there a clear process for producing and communicating standards?	0/1	0
If yes, outline the process:	<b>O</b> / .	
QHSE standards are identified and communicated as part of preparing	1	
Project QHSE plans.		
1 TOJOST QUIOL PIUNO.	]	
(a) Herre we write the constant and the constant in a stiff of O	0/0	
(p) Have regulatory requirements been clearly identified?	0/2	2
Are regulatory changes identified?	Y/N	Y
Is the effect of regulatory changes assessed?	Y/N	Υ
Comments for this section:	,	
The Altena Group has recently undergone an organisational restructuring		
where roles and responsibilities have been redefined. Staff have been		
suitably trained in all aspects of QHSE management. The assessment of		
suppliers and contractors are controlled by the "selectie en beoordeling van		
leveranciers" procedure where the suppliers are evaluated and categorised.		
The QHSE standards are identified as part of the preparation of the Project		
QHSE Plans.	j	
9.4 Hazards and Effects Management	45	40
9.4.1 Hazards and Effects Assessment	20	17
(a) Is the company's hazard list commensurate with its activities?	0/4	3
Are there procedures to assess risks?	0/4	3
Are risk assessments recorded?	Y/N	Y
Are there generic risk assessments?	Y/N	Y
Are there process/task specific risk assessments?	Y/N	Υ
Are there personal risk assessments?	Y/N	Υ
Do risk assessments lead to measures to manage the hazards?	Y/N	Υ
Are action levels defined?	Y/N	Υ
Are risk assessments carried out by suitably qualified personnel?	Y/N	Υ
Are hazardous materials identified and assessed?	0/2	2
Is assessment information made readily available?	0/2	2
.5 deseron in an individual industrial of the state of th	J, <u>L</u>	
(b) Do risk assessments cover all activities?	0/2	2
Application of risk assessment process?	0/4	3
Are risk assessments quantitative?	Y/N	N
•		
Are risk assessments qualitative?	Y/N	Y
Are risk assessments signed?	Y/N	Y
Are mitigation measures appropriate?	0/2	2

		Range	Score
9.4.2	Waste Management	15	13
(c)	Waste minimisation measures? Energy reduction measures? Minimise use of raw materials? Minimise/eliminate use of threatened resources? Waste segregation? Material recycling? Other (define): the "No Entry" method, where there are no emissions to air.	0/3 0/3 0/2 0/2 0/2 0/2 0/1	2 2 2 2 2 2 2
9.4.3	Environmental Permits, Licences and Regulations	10	10
(d)	Appropriate Permits, Licences and Regulations identified and held? Any non-compliance issues? Appropriate controls in place? Summarise Permits, Licences and Regulations involved and any points of specific interest or concern:  BRZO + , the stored chemicals, Activiteitenbesluit Milieubeheer category "C"	0/5 Y/N 0/5	5 Y 5
	Comments for this section:  The Altena Group Environmental Aspects Register (Milieu Aspecten Register) covers all the activities and environmental risks where all risks with a score of 12 or higher are identified as Significant. The opportunities are identified to realise environmental impact reductions. Waste management is well organised where for example the "No Entry" method (no requirement to open process equipment, vessels or piping pipelines) prevents emissions to atmosphere. The applicable environmental legislative requirements are well defined.		
9.5	Planning and Procedures	15	15
(a)	Environmental Management system documentation available? Contents page?	0/2 0/2	2
(b)	Regular procedure review? State period.  The internal audit procedure and schedule ensures that all the processes and procedures are reviewed at least every 3 years. Dependent on audit findings the review frequency may be increased to check if the follow up and improvements have been adequately implemented.		1
(c)	System addresses human factors?	0/2	2
(d)	Formal interface arrangements with clients? Formal interface arrangements with subcontractors?	0/2 0/2	2 2
(e)	Emergency response procedures (own sites)? Emergency response procedures (service specific on client sites)? Emergency response procedures (support for clients)?	0/2 Y/N Y/N	2 N Y

(f) Ongoing system maintenance?

Range	Score	
0/2	2	

## Comments for this section:

The Integrated QHSE management system is well documented and there are regular procedure reviews carried out in conjunction with the internal audit schedule. The emergency response plans are prepared together with the client and include the specific identified environmental aspects such as chemical spills and emissions to the air.

9.6	Implementation and Performance Monitoring	40	30
9.6.1	Performance Monitoring of Work Activities	10	7
(a)	Environmental tours:	0/3	2
	Tours by senior managers?	Y/N	Υ
	Formal programme for environmental tours?	Y/N	Υ
	Tours recorded?	Y/N	Υ
	Environmental inspections:	0/3	2
	Inspections by local supervision?	Y/N	Υ
	Formal programme/routine for inspections?	Y/N	Υ
	Inspections recorded?	Y/N	Υ
	Close-out mechanism for actions?	Y/N	Υ
	Results of tours and inspections reviewed by management?	Y/N	Υ
(h)	Manitoring regults airculated?	0/4	3
(D)	Monitoring results circulated? Results passed to head office personnel?	0/4 Y/N	Y
	Results circulated to site personnel?	Y/N	Y
	Comments/feedback requested?	Y/N	Y
	Comments/reedback requested:	1711	<u>'</u>
9.6.2	Incident Investigation and Reporting	10	9
(c)	Reporting and investigating incidents and near-misses:	0/5	4
(0)	All incidents reported (not just statutory reporting)?	9/5 Y/N	Y
	Near-misses reported?	Y/N	Y
	Reports include full details of incident?	Y/N	Y
	Time, date and location?	Y/N	Y
	Person(s) involved?	Y/N	Y
	Loss sustained?	Y/N	Y
	Witness statements?	Y/N	Y
	Report investigates root causes?	Y/N	Y
	Reports uniquely identified/numbered?	Y/N	Y
(d)	Persons leading investigations suitably qualified & experienced?	0/2	2
, .		<u>.</u>	
(e)	Near-miss data collated and reviewed?	0/3	3
	Near-miss data communicated to work force?	Y/N	Y
	Reporting scheme appropriate?	Y/N	Υ

		Range	Score
9.6.3	Measurement of Performance	20	14
<b>(£</b> )	ICDIa idantifia dO	0/0	0
(1)	KPIs identified?	0/3	2
	KPIs address a range of relevant measures?	0/3	2
	Measurement against KPIs?	0/3	2
	Improvement plans/targets?	0/3	2
	Achievement assessed against plans?	0/3	2
	Measurement leading to improvement?	0/5	4
	Comments for this section:		
	QHSE tours are regularly conducted, once per month by Managers and		
	inspections once every quarter. The "MORE App "is used which incorporates		
	a checklist and generates reports as well as follow up of actions. The More		
	App is also used to report near-miss and other incidents and observations		
	which are raised during the "OOG" rondes, an equivalent to Stop programs.		
	Actions are registered in the KAM actielijst (QHSE action list) and reviewed		
	during the monthly KAM Management Team review meetings. Incidents are		
	investigated using the Fine & Kinney or Tripod methods.		
9.7	Auditing and Review	15	11
(a)	Audit programme for the Environmental Management System?	0/1	1
, ,	Standard audited against:	0/2	2
	ISO14001?	Y/N	Υ
	Other:	Y/N	Υ
	CO2 Footprint, MVO/FIRA (Corporate Social Responsibility).		-
	Auditors qualified and experienced?	0/1	1
	Auditors independent of area audited?	0/1	1
(b)	Audit programme has appropriate scope and coverage?	0/5	3
	Audits include remote sites?	Y/N	Υ
	Audits are appropriately comprehensive?	Y/N	Υ
(c)	Audit findings follow up:	0/3	2
	Audit findings formally actioned?	Y/N	Υ
	Audit findings closed out within reasonable time scale?	Y/N	Υ
	Follow-up and close-out monitored?	Y/N	Υ
/ <b>-</b> 1\	Deview of audit programme	0/0	
(a)	Review of audit programme:	0/2	1
	Effectiveness reviewed by senior management?	Y/N	Y
	Effectiveness reviewed at least annually?	Y/N	Υ
	Comments for this section:		
	The QHSE management system is regularly reviewed in accordance with		
	the Internal Audit schedule and ensures that all processes are audited within		
	3 years. If there are weaknesses identified the frequency of review and audit		
	maybe increased to ensure timely implementation of remedial actions.		
	y	1	

Range Score

## 9.8 Certification

Third party certification of the environmental management system:

0/10 8

## Comments for this section:

The Altena Group QHSE management system is certified to ISO-14001:2015. Also The Altena Group has adopted Corporate Social Responsibility principles ( MVO/FIRA) and committed to reduction of CO2, the CO2 Footprint.

## **COMPETENCE AND TRAINING**

		Range	Score
10.1	Competence Assurance Processes	15	14
	Does the company have a policy or formal statement on competence assurance?	0/3	3
	- Is it documented and controlled?	Y/N	Υ
	- Is it widely available and generally understood at all levels?	Y/N	Υ
	Are there any plans to change the current process within the next two years?	Y/N	N
	If YES, describe:	=	
	N/A.		
	Is there an owner assigned to the Competence Assurance Process?  If YES, who?	Y/N	Υ
	Guus and Derk Euwen, Altena Group Directors and Co-Owners.		
	Who has overall responsibility for competence assurance?	-4	
	Marleen Bruijns, HR, Competence & Training.		
	Formal Competence Assurance Process?	Y/N	Υ
If YES:	Formal Competence Assurance Process	12	11
	Standards used:	0/4	3
	National standards?	Y/N	Υ
	- If YES, which awarding bodies are used?	_	•
	DEKRA and DNV-GL.		
	Industry standards?	Y/N	Υ
	Corporate standards?	Y/N	Υ
	Based on unit of competence principles?	0/2	2
	Are formal assessments conducted?	0/2	2
	Are assessors trained?	0/2	2
	- If YES, are Assessors and Internal Verifiers qualified to national standards?	Y/N	Υ
	Is internal verification carried out?	0/1	1
	Is external verification carried out?	0/1	1
	If applicable, do the processes address the competence of contract staff?	Y/N	Υ
	- Is this managed within the formal competence assurance scheme?	Y/N	Υ
	If NO, outline how contract staff competence is assessed:		
	N/A.		
	How long has the current system been in place?	-	
	Since 2014.	1	

		Range	Score
If NO:	Informal Competence Assurance Process	5	0
	Process for assessment of competence:	0/3	0
	<ul> <li>Formal assessment on completion of training course?</li> </ul>	Y/N	N/A
	<ul> <li>Assessment by supervisor after on-the-job training?</li> </ul>	Y/N	N/A
	- Annual performance appraisal?	Y/N	N/A
	- Other:	-	
	N/A.		
	Is internal and/or external monitoring/auditing in place?	0/2	0
	How long has the current system been in place?		
	N/A.	]	
	Comments for this section:	1	
	The Competence and Training processes are managed using the "AFAS"		
	HRM software system. The stringent BRL-100 and other standard		
	requirements are embedded in the competence and training requirements.		
	DNV-GL carries out the external verification and certification.		
40.0		45	
10.2	Competence Application	15	13
10.2.1	Competence requirements for each job:	0/6	5
	Select the option below (a, b, c or d) that best describes the extent to which		
	there is a competence requirement for each job:		
a)	No competence requirements defined for any position.	Y/N	N
	Competence requirements defined for some positions only.	Y/N	N
	Competence requirements defined for key safety critical and technical roles.		
0,	Composition requirements defined for key safety critical and testimodi roles.	Y/N	N
	List positions for which competence requirements are defined:	_	
	N/A.	]	
d)	Competence requirements defined for all positions.	Y/N	Υ
	0/ of positions/job releases/cred		1000/
	% of positions/job roles covered:		100%
	% of personnel with competence records:		100%
	% of personnel able to demonstrate are competent:		100%
	Competence reassessed?	Y/N	Υ
	'		
10.2.2	Competence records:	0/6	5
	Examination results and/or certificates?	Y/N	Υ
	Training certificates?	Y/N	Υ
	Records of formal on-the-job assessments?	Y/N	Υ
	Competence matrix completed by a responsible person?	Y/N	Υ
	Staff appraisal records?	Y/N	Υ
	Individual portfolios of evidence, collated by employees?	Y/N	Υ
	Internal verification records?	Y/N	Υ
	External verification records?	Y/N	Υ
	Internal/external monitoring and/or auditing records?	Y/N	Υ
	Records maintained in electronic format?	Y/N	Υ
	Records maintained in hard copy format?	Y/N	N

	Range	Score
10.2.3 Job descriptions:	0/3	3
No job descriptions for any position?	Y/N	Υ
Job descriptions for some positions only?	Y/N	Y
Job descriptions for key management and technical roles only?	Y/N	Υ
List positions for which job descriptions exist:  N/A.	1	
	]	1000/
% of personnel with job descriptions:  Job descriptions in place for all positions?	Y/N	100%
Job descriptions in place for all positions?	1/IN	I
Comments for this section:		
The Altena Group has well established Job Descriptions covering not only		
educational and training but also organisational and functional competence		
aspects. The "AFAS" system is used to keep all the training and competence		
records.	]	
10.3 Staff Selection	15	14
10.5 Stan Selection	13	14
Process for ensuring personnel are competent to perform assigned	0/6	5
duties:		
Competence matrices or documented requirements for key tasks?	Y/N	Y
OPITO Skills Screening, or similar, utilised?	Y/N	Y
Some form of regular appraisal to verify competence?  Identification of training/development to meet competence shortfall?	Y/N Y/N	Y
identification of training/development to meet competence shortiali?	1/11	I
Staff selection processes cover all staff (including contract/agency)?	0/3	3
How are selected staff deemed competent to perform their assigned duties		
(including contract staff employed for short-term cover)?		
The Competence & Training Matrix and the Job Descriptions are the basis		
for recruiting and the selection of new staff. Employment Agencies are		
frequently used with internal process for personnel applied in combination		
with candidate interviews by HR and the Supervisors / Managers. Short		
duration contracts (7 months) are offered, often and initially through the		
Employment Agencies with opportunities to permanent employment after the		
initial contract / probation periods.	J	
Once selected, arrangements in place to check and monitor task		
performance?	0/2	2
portormanos.		
Process for assessing collective (i.e. balanced team) competence as well as	0/2	2
individual competence?	0/2	
- Outline:	1	
During the recruitment interviews the candidates are assessed whether they		
fit in the organisation.	]	
Staff assessed as competent for temporary assignments (e.g. holiday	0/2	2
cover)? - Outline:		
The same requirements apply for permanent or temporary staff.	]	
The state of the s	j	
Comments for this section:		
The Altena Group uses its own recruitment search in conjunction with		
Employment Agencies and a process of selection interviews by HR and the		
Line Managers. The competence and training requirements are based on		
the established Job Descriptions and the Competence and Training Matrix	I	

		Range	Score
10.4	Training Needs	15	14
10.4	Training Needs	15	14
10.4.1	To Ensure Training Needs are Identified and Met	10	9
	Identification and implementation of training needs: Select the option below (a, b, c or d) that best describes the company's approach to ensure training needs are met.	0/6	5
a)	No training needs identified and no training is available for employees.	Y/N	N
b)	Ad hoc approach leading to training needs not being fully identified and applicable to only some employees.	Y/N	N
c)	Annual training plans in place for majority of employees.	Y/N	N
d)	Comprehensive staff appraisals, job evaluations and assessments are fully		
	effective in identifying and implementing training needs for all employees.	Y/N	Y
	Outline process for identifying and planning training needs for all staff (including contract/agency staff):  The Competence and Training Matrix requirements are based on the Job Description requirements which in turn are based on Industry standards such as the Branch Organisation ORSIMA and the National standard BRL-100. The planning department monitors and plans the training accordingly.		
	Processes in place to implement, monitor and review training provided?  - Outline:	0/2	2
	Informal process.		
	Is there a process for participants to provide feedback on effectiveness?	Y/N	N
	Appropriate refresher training provided?	0/2	2
	% of employees with training plans in place:		100%
	% success rate in achieving designated training plans:		100%
10.4.2	Training Records	5	5
	Training records maintained? - In electronic format? - In hard copy format? Training records kept up to date?	0/4 Y/N Y/N 0/1	4 Y N 1
	% employees with training records in place:		100%
	Comments for this section:  There is a robust training needs identification and planning process in place	1	
	to ensure that staff are and remain competent. Records are well maintained.		

	Range	e Score
10.5 Induction Provided for New Recruits	5	5
Induction process: Select the option below (a, b, c or d) that best describes how support is provided for new employees, including contract staff:	0/3	3
a) No induction process for new employees.	Y/N	N
b) Some staff induction takes place but is not documented or reviewed.	Y/N	N
<ul> <li>c) Induction process in place and documented but not subject to regular reviews.</li> </ul>	Y/N	N
<ul> <li>d) Comprehensive induction scheme in place, fully documented and regula reviewed to accommodate changes in operation/location.</li> </ul>	rly Y/N	Υ
Does induction adequately address health and safety aspects e.g. aligne industry standards such as Step Change, or equivalent?	ed to Y/N	Υ
Does induction adequately address environmental aspects e.g. in accordance with ISO14001 / Environmental Management Systems?	Y/N	Υ
Induction records maintained?		
- If YES, outline the format:	0/1	1
Electronic.		
% of employees who have received an induction:		100%
Mechanism in place for verifying authenticity of training certificates for ne starts?	ew 0/1	1
- If YES, outline the approach: VCA.NL Checks.		
VCA.NL Checks.		
Comments for this section:		
There is a comprehensive Induction "Intake" program in place covering the elements of the "Personeelshandboek". The QHSE Managers / Owners interview new staff after 3 months to ensure that the new employens a good understanding of the Company's Policy and other Business QHSE requirements.	Co- oyee	

22 May 2019

	Range	Score
10.6 Encouragement of Staff Development	5	4
Development system:	0/4	3
Select the option below (a, b, c or d) that best describes how the company encourages staff to participate in further development:		
a) No system to encourage staff to develop themselves further.	Y/N	N
<ul> <li>Skills development is encouraged but applied inconsistently - reactive approach and not formalised.</li> </ul>	Y/N	N
<ul> <li>c) Skills development formally applied with occasional participation in relevant professional associations.</li> </ul>	Y/N	Y
<ul> <li>d) Proactive approach to encourage skills development. Staff development plans and membership of professional associations reflect this.</li> </ul>	Y/N	N
% of staff with personal development plans in place: % of staff with membership of relevant professional associations:		10% 10%
Is the staff development process generally understood and operating openly?	Y/N	Υ
Is the staff development process linked / part of the staff appraisal process?	Y/N	Y
Are personal development plans regularly reviewed/monitored?	0/1	1
The Altena Group is a relatively small organisation where Competence an Training is important as well as providing further personal developmer when there are opportunities. In such cases a "POP" ( Persona Development Plan) is prepared and the identified course or study i arranged. The POP is part of the appraisal process to identify opportunitie and monitor progress.	nt al s	
10.7 Effectiveness of Competence and Training Systems	10	8
10.7.1 Enhance Company Performance by Ensuring Individuals are Competent and Suitably Trained	8	6
Is there a documented system in place to assess the effectiveness of the competence and training programme?	0/4	3
Is the development of people evaluated and monitored?	Y/N	Υ
Is employee turnover monitored?	Y/N	Υ
Is the effectiveness of the competence and training programme reviewed by senior management?	/ Y/N	Y
- Reviewed at least annually?	Y/N	Υ
- If not, state frequency:	_	
N/A.		
Is the FPAL Performance Feedback process utilised?	0/1	1
Are KPIs used to measure the effectiveness of the competence and training scheme (e.g. reduced staff turnover, high staff morale, reduced number of nonconformances, increased productivity/efficiency, positive customer satisfaction feedback, increased cost effectiveness)?	0/3	2
List KPIs used:  Reduced staff turnover, Sickness Absence, Customer satisfaction.	٦	

		Range	Score
10.7.2	Indicators of Enhanced Company Performance	2	2
	Provide examples of indicators of enhanced company performance:	0/2	2
	Success rate % of achieving contract awards. Customer complaints.		
	Comments for this section: The Company's performance is closely monitored mainly through		
	Customer's feedback and monitoring Customer's complaints. The FPAL Feedback tool is used but the Customers response rates are disappointing.		
10.8	Communication of Business Goals	2.5	2.1
	Communication process: Select the option below (a, b, c or d) that best describes how staff are made	0/2.5	2.1
a)	aware of company business goals: Staff are not made aware of company goals.	Y/N	N
b)	Staff are partially aware of business goals but training and development plans do not support these goals.	Y/N	N
c)	Level of awareness of business goals throughout the company; training and development plans loosely support these goals.	Y/N	N
d)	Full communication of business goals; staff training and development plans fully support these goals.	Y/N	Υ
	Comments for this section:  The Altena Group communicates it's Company's Vision, Mission, Values, Policies and standards through the Induction, the internal training program as well as sharing news on "Insite" /Sharepoint. Also the regular team meetings as well the year end "Get together " event staff are appraised on the Company's Performance and Business / QHSE Goals.		
10.9	Competence Relating to Installation and Commissioning (Brought forward from 7.2)	2.5	2.4
10.10	Competence Relating to Health and Safety (Brought forward from 8.32, 8.33, 8.34 and 8.35)	2.5	2.4
10.11	Competence Relating to Environment (Brought forward from 9.32, 9.33, 9.34 and 9.35)	2.5	2.4
10.12	Certification Score: (Additional score awarded for company certification for Competence and Training, if applicable) Certification details: BRL-100 by DNV-GL	0/10	6
	Comments for 10.9 to 10.12:  The ISO-9001:2015, ISO14001:2015, VCA-P and the BRL-100 standards competence requirements ensure that an adequate competence management system is in place.		